ISO Metric Coarse Pitch Threads

| TAP SIZE | Drill Size (mm) |
|----------|-----------------|
| M2x0.40 | 1.6mm |
| M3x0.50 | 2.5mm |
| M4x0.70 | 3.3mm |
| M5x0.80 | 4.2mm |
| M6x1 | 5mm |
| M8x1.25 | 6.8mm |
| M10x1.5 | 8.5mm |
| M12x1.75 | 10.2mm |
| M14x2 | 12mm |
| M16x2 | 14mm |
| M20x2.5 | 17.5mm |
| M22x2.5 | 19.5mm |
| M24x3 | 21mm |
| M27x3 | 24mm |
| M30x3.5 | 26.5mm |



