

ISO Metric Fine Pitch Threads

<i>TAP SIZE</i>	<i>Drill Size (mm)</i>
M2x0.25	1.75mm
M3x0.35	2.6mm
M4x0.5	3.5mm
M5x0.5	4.5mm
M6x0.75	5.2mm
M8x0.75	7.20mm
M8x1	7mm
M10x0.75	9.2mm
M10x1	9mm
M10x1.25	8.8mm
M12x1	11mm
M12x1.25	10.8mm
M12x1.5	10.5mm
M14x1	13mm
M14x1.25	12.8mm
M14x1.5	12.5mm
M16x1	15mm
M16x1.5	14.5mm
M20x1	19mm
M20x1.5	18.5mm
M20x2	18mm
M22x1	21mm
M22x1.5	20.5mm
M22x2	20mm
M24x1	23mm
M24x1.5	22.5mm
M24x2	22mm
M27x1	26mm
M27x1.5	25.5mm
M27x2	25mm
M30x1.5	28.5mm
M30x2	28mm

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